

XL 3220

MINE SCALING MACHINE



SPECIFICATIONS

Engine

- Volvo TAD571 VE Tier 4f, 4 cycle, inline 4 cylinder, liquid cooled, electronic controlled
- Vertical canister style lube and main fuel filters and fuel/water separation with manual feed pump attached to engine
- · Water in fuel indicator and alarm

Gross Rating: 172 hp @ 2000 rpm (128kW) 590 ft lb Torque @ 1100-1500 rpm (800Nm)

Net Rating: 152 hp @ 2000 rpm (113kW)

- Variable viscous fan clutch system
- Vertical stacked hydraulic oil cooler, charge air cooler and radiator
- Block heater

Maximum slope: 30°

- 24 volt starter
- 100 amp alternator
- Two SAE #C31-S 1000 CCA batteries
- Two-stage dry type air cleaner with centrifugal pre-cleaner and safety element
- · Vacuator valve and service indicator

Fuel tank capacity: 82 gallons (310 L)

Operator Cab

- All-weather cab
- Tinted safety glass windows
- Acoustical lining
- Four-way adjustable seat
- AM/FM radio
- Filtered fresh air heater
- Defroster
- Air conditioner
- Front window slides to overhead storage
- · Rearview mirrors on right and left sides
- Swing lights
- Non tinted sky light
- Windshield wiper and washer

Controls

- Two electronic joysticks (hoist and bucket, telescope and swing)
- One rocker switch (tilt) control
- Joysticks mounted on arm pods
- Quick change joystick pattern switch located on instrument panel
- Self-centering joysticks; when controls are released, power for movement disengages and swing and tilt brake set automatically

- Two electric foot pedals (with handles) control crawler travel speed and direction, crawler steering and crawler brakes
- Toggle switch on arm pod allows selection of two crawler speed ranges

Engine controls and instrumentation

- Key operated ignition/starter switch, throttle and main battery disconnect switch
- · Air cleaner condition indicator
- Electronic monitor indicates fuel level, low battery charge, lube oil pressure, high coolant temperature, engine rpm and engine hours
- Fuel saving auto idle feature sends engine rpm to idle when control circuits are in neutral for seven seconds

Boom

- Two piece triangular telescoping boom
- Adjustable boom rollers with eccentric shafts
- 220° continuous boom tilt
- 105° boom pivot angle
- · Auxiliary hydraulics

Hydraulic System

Pumps

- One load-sensing, axial piston pump; oil flow 0-100 gpm (0-378 L/min)
- Gear pump, 6 gpm (23 L/min)

System Monitor

- Electronic monitor in cab indicates
- Low hydraulic fluid level
- High hydraulic fluid temperature
- System working pressure
- System pilot pressure

SYSTEM SPECIFICATIONS

Four Cylinders

- One tool: 5.0" ID, 3.0" rod (127 mm x 76 mm), 25.9" (658 mm) stroke
- Two hoist: 3.50" ID, 2.559" rod (89 mm x 65 mm),31.0" (787 mm) stroke
- One telescope: 3.5" ID, 2.559" rod (89 mm x 65 mm), 11' (3.35 m) stroke

Four Hydraulic Motors

- Swing, 51 hp (38 kW)
- Tilt, 50 hp (37 kW)
- Two propel motors, 120 hp (89 kW) each

Operating Pressures:

• Hoist	4,900 psi(331 BAR)
• Tilt	4,900 psi(331 BAR)
• Swing	3,000 psi(207 BAR)
• Tool	4,900 psi(331 BAR)
• Telescope	4,900 psi(331 BAR)
• Propel	4,900 psi(331 BAR)
• Pilot System	550 psi (38 BAR)

Oil Capacity

- Reservoir system 65 gallons (246 L)
- Pressurized reservoir with visual oil level gauges

Filtration System

- 10 micron return filter
- 10 micron pilot filter
- Fin and tube-type oil cooler with thermal by-pass and relief valves
- Pressure-compensated, load-sensing valves with circuit reliefs in all circuits

Crawler Drive

- Dual range, high torque piston motor powers each track
- Three-stage planetary drive with integral speed limiting valve and automatic spring-set/hydraulic release wet-disc parking brake

Travel Speed: on flat, level surface: High Speed: 3.4 mph (5.5 km/h) Low Speed: 1.9 mph (3.1 km/h)

- Automatic two-speed control shifts crawler drive into low speed under difficult travel conditions
- Manual override switch for loading the machine for transport

Gradeability:

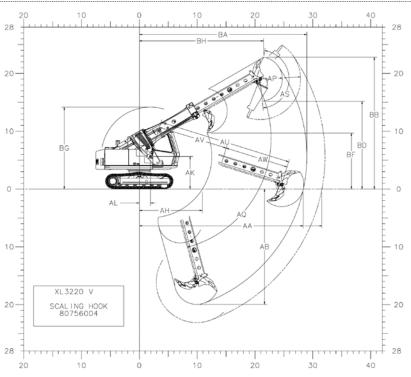
• 58%, limited by engine lubrication requirements

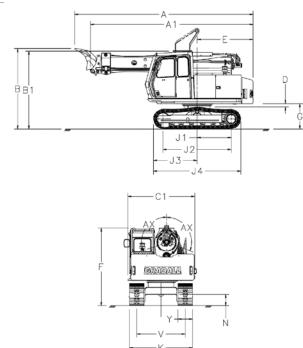
Drawbar Pull

• 38,324 lbs (170 kN)

Individual Track Control

- Tracks counter-rotate to pivot machine about the swing centerline
- Electronically operated travel alarm signals crawler movement in either direction





Dimensions

- Overall length with attachment open: 23'11" (7.3)
- Overall length without attachment: 21'10" (6.6) **A1**
- Overall height with attachment open: 10'9" (3.3)
- **B1** Overall height without attachment: 10'5" (3.2)
- C1 Width of upperstructure: 9'0" (2.7)
- D Minimum clearance, upperstructure to undercarriage: 5" (130 mm)
- Ε Swing clearance, rear of upperstructure: 7'6" (2.3)
- F Top of cab guard to groundline: 10'5" (3.2)
- Clearance, upperstructure to groundline: 3'5" (1.0) G
- Axis of rotation to centerline of drive sprockets: 4'7" (1.4)
- Nominal distance between centerlines of drive J2 sprockets and idlers: 9'2" (2.8)
- .13 Axis of rotation to end of track assembly: 5'10" (1.8)
- .14 Nominal overall length of track assembly: 11'9" (3.6)
- Width of crawler (standard): 8'6" (2.6) Width of crawler (optional): 8'2" (2.5)

Specifications subject to change without notice. Metric units are meters (m) unless noted. Machines shown may have optional equipment.

- Ground clearance (per SAE J1234): 18" (454 mm)
- Track gauge, roller centerline to roller centerline: 6'6" (2.0)
- Width of crawler track assembly (standard): 23'6" (600 mm)

Width of crawler track assembly (optional): 19'7" (500 mm)

AA Maximum radius at groundline (Scaling Hook): 28'4" (8.6)

Maximum radius at groundline (S-29 Hammer): 31'7" (9.6)

- **AB** Maximum depth: 19'11" (6.1)
- AH Minimum radius at groundline: 10'11" (3.3)
- AK Boom pivot to groundline: 5'8" (1.7)
- Boom pivot to axis of rotation: 1'11" (585 mm)
- Attachment tooth radius (Scaling Hook): 3'10" (1.2)

Attachment bit radius (S-29 Hammer): 7'0" (2.1)

- AQ Boom pivot angle: 30° Up and 75° Down
- AS Attachment pivot angle: 165°
- AU Maximum telescoping boom length (boom pivot to attachment pivot): 23'1" (7.0)
- AV Minimum telescoping boom length (boom pivot to attachment pivot): 12'1" (3.7)
- AW Telescoping boom travel: 11'0" (3.4)
- AX Boom tilt angle (continuous): 360°
- BA Maximum radius of working equipment: 29'0" (8.8)
- BB Maximum height of working equipment: 22'10" (7.0)
- BD Minimum clearance of attachment with pivot at maximum height: 15'2" (4.6)
- BF Minimum clearance of attachment at maximum boom height: 9'8" (3.0)
- **BG** Maximum height of working equipment with attachment below groundline: 14'2" (4.3)

Weight

Pad Size

19.7"

500 mm

23.6"

600 mm

BH Radius of attachment tooth at maximum height: 21'6" (6.6)

· Approximate working weight with hammer, fuel tank half full and no operator

Weight

43,862 lbs

(19,895 kg)

44,327 lbs

(20,106 kg)

Bearing

Pressure

8.5 psi

(58.6kPa)

10.1 psi

(69.6kPa)

- · Priority swing circuit with axial piston motor
- Planetary transmission

Swing speed: 8.0 rpm

Swing Brake

- Automatic spring-set/hydraulic release wet-disc parking brake
- Dynamic braking is provided by the hydraulic system

Function Forces

Rated Ripper Tooth Force: 25,405 lbs (113 kN)

Boom Rotating Speed: 7.0 rpm

Swing

Rated Boom Force: 22,075 lbs (98.2 kN) Boom Rotating Torque: 25,800 ft lb (34,980 Nm)

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have optional equipment.





It is Gradall Policy to continually improve its products.

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Therefore designs, materials and specifications are

any liability on units already sold. Units shown may